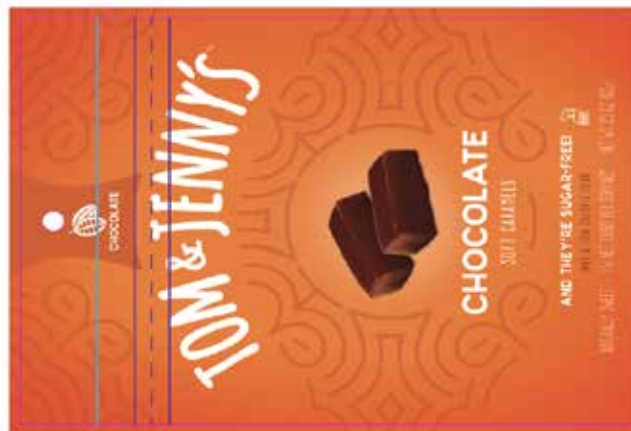


Submitting Artwork to ePac, LLC Side to Side Registration

ePac, LLC currently maintains a +/- 2mm/0.078in tolerance on all it's production equipment. To ensure that ePac provides you with the highest quality product as possible, we've designated a few guidelines in order to meet or exceed expectations.

If artwork is not identical on each side of the pouch, the artwork risks bleeding from one pouch to the next. In order to prevent this, ePac suggests the following artwork modifications:

1. Submitting artwork that is solid color or identical on each side. Utilizing this option will ensure that any variation of cuts will not show from one pouch to another.



Consistent
Artwork
on Each Side
of Pouch



Not
Consistent
Artwork
on Each Side
of Pouch

2. Submitting artwork that has the inconsistent images pulled away from the die cut at a **minimum** of 2mm/0.078in. Depending on ink set and material, the 0.078in pull away could be white, clear or metalized.



Artwork is pulled back from the die cut 0.078".

3. Customers are able to leave artwork AS IS, but acknowledge the tolerances and suggestions ePac, LLC has provided.



Artwork from Previous Pouch



Close up of Artwork from Previous Pouch